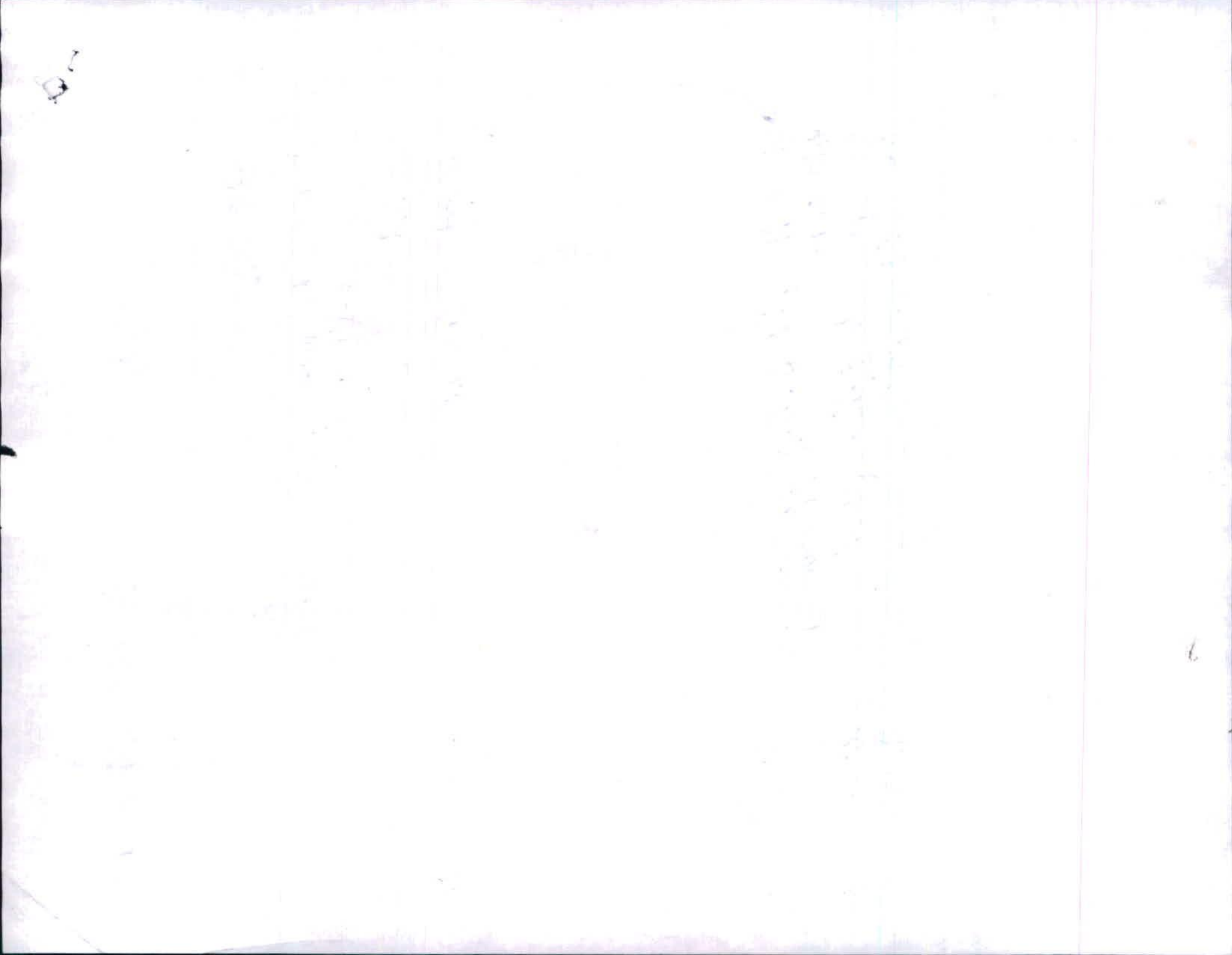


SPLIT

DART AEROSPACE LTD		Work Order:	24300 A
Description: <i>Square Tube</i>		Part Number:	<i>p 667-43001-207</i>
Dwg:		Qty:	<i>17</i> "
		Page of	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	<i>LC</i>	<i>05-09-16</i>	<i>17</i> "
2	GA	cut material per drawing B67-43001-207 mat'l 6061 T6 TS 1.000 x 1.000 W. <i>125</i> (1.125) <i>B 18570</i>	<i>LC</i>	<i>05-09-20</i>	<i>11</i>
			<i>BG</i>	<i>05-09-21</i>	<i>11</i>
3	GA	drill per drawing B67-43001-207	<i>BG</i>	<i>05-09-21</i>	<i>11</i>
3b	GA	deburr	<i>LC</i>	<i>05-09-21</i>	<i>11</i>
4	QC	Inspect Level 5	<i>J.G</i>	<i>05/09/21</i>	<i>11</i>
5	stores	Identify + stock			
6	AC	cost / part			
7	DC	Inspect Level 71			
4b	WA	pick building 367-43001-225 (B 24005)	<i>LC</i>	<i>05-09-21</i>	<i>11</i>
4c	WA	weld & grind flush	<i>LC</i>	<i>05-09-21</i>	<i>11</i>
4d	QC	inspection	<i>LC</i>	<i>05/09/21</i>	<i>11</i>
		<i>10.70</i>	<i>SUR</i>	<i>05-10-06</i>	<i>11</i>
		<i>10.70</i>			

Rev	Date	Change	Revised By	Approved





⑤

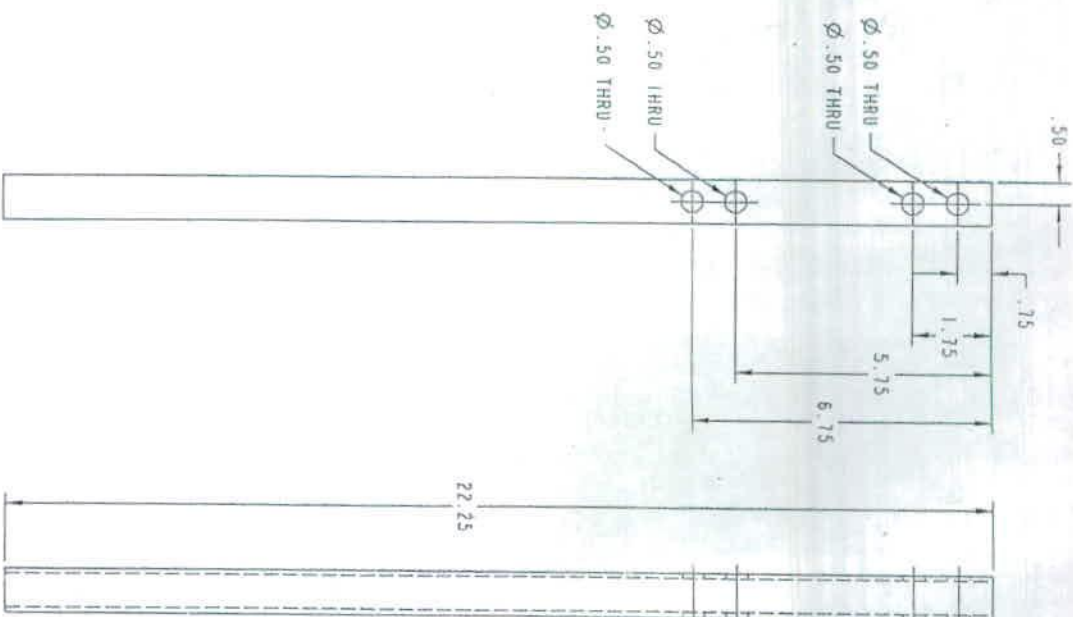
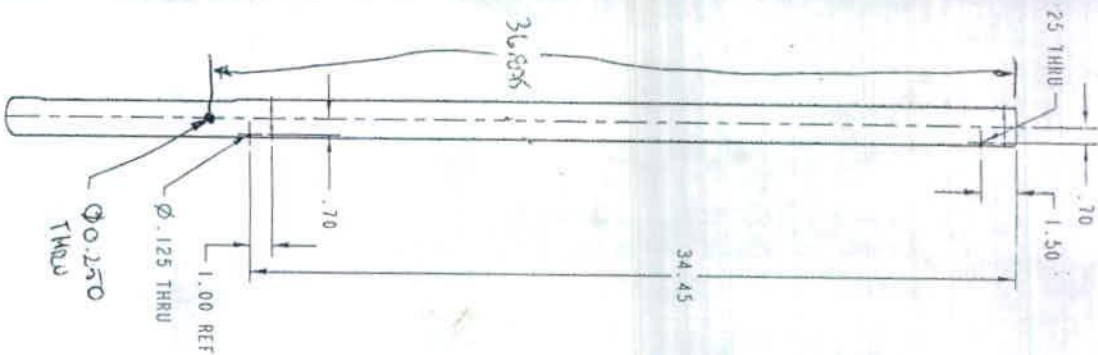
-201 SQUARE TUBE



MATL: 1.00 SQ X .065 WALL, 6061-T6

00-A-200/8

SCALE 0.500



①

-207 SQUARE TUBE



MATL: 1.00 SQ X .125 WALL, 6061-T6

00-A-200/8

SCALE 0.500

PREMIER AVIATION, INC.
2821 Aviation Parkway, Grand Prairie, Texas 75052

DATE	DESIGN	REV	BY
01/08/08	00-A-200/8	B	15 OF 25
D10SUV8	B67-43001		

ORIGINAL

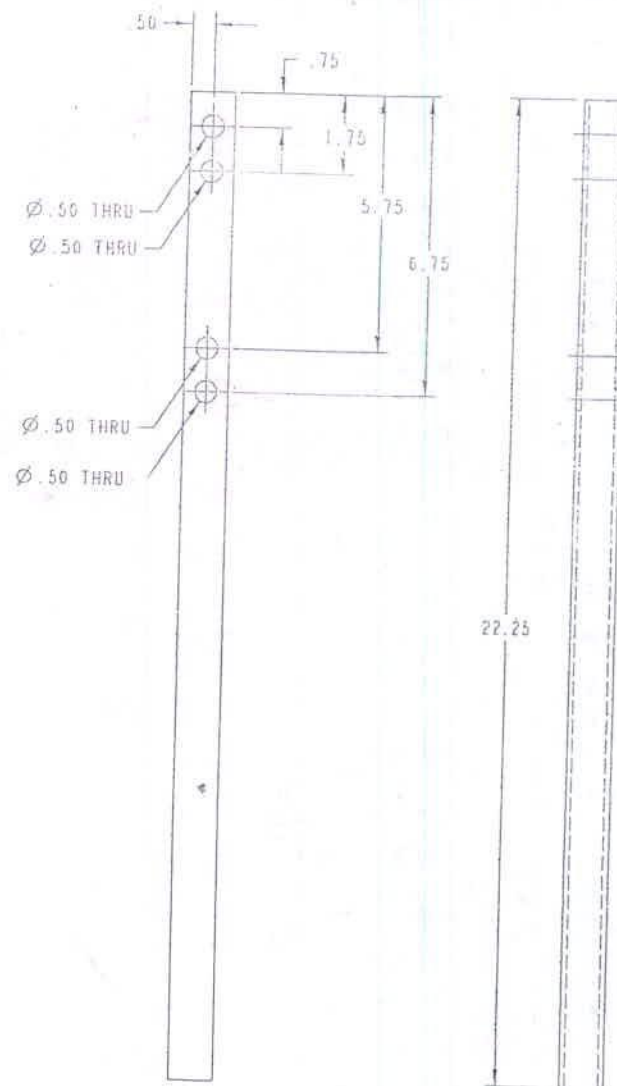
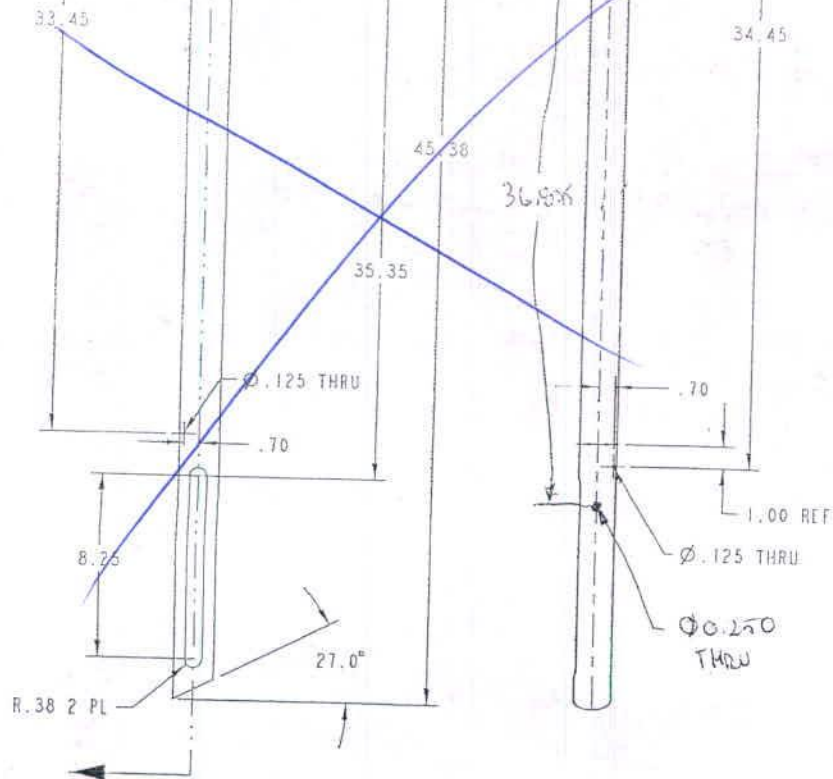
SPLIT

DART AEROSPACE LTD		Work Order:	24300 B
Description:		Part Number:	p/B 43001-207
Dwg:		Qty:	17 6
		Page of	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	LC	05.09.16	17 6
2	GA	cut material per dwg B67-43001-207 mat'l 6061 T3 1.000x1.000w.125 M18602 B18610	LC BC	05.09.16 05.09.24	17 12
3	GA	Drill per dwg B67-43001-207	BC	05.09.24	12
4	QC	Inspect Level 5	SD	05.09.24	12
5	Stores	Take life + stock	LC	05.09.24	6
6	AC	cost / part 1.57 7.48	SUC	05.10.13	6
7	DC	Inspect Level 71	GP	05/10/11	6
8	WD	weld bushing in holes			
4B	WD	weld bushing -225			
4B	WD	deburr & chamfer holes on tubing	PL	05.10.03	12
B24005 → 4C	WD	pick part -225 (put chamfer 2 sides)	PL	05.10.03	12
4d	WD	weld -225 bushing in -207 (2 sides)	PL	05.10.03	12
4E	WD	grind flush both sides	FT	05.10.4	6
		Identify & stock INSP Level 9			
			MA	05/10/11	6

Rev	Date	Change	Revised By	Approved

Ø 250
THRU



① -205 OUTER TUBE
MATL: 1.75 OD X .065 WALL, 6061-T6
WW-1-700/6
SCALE 0.250



①

-207 SQUARE TUBE
MATL: 1.00 SQ X .125 WALL, 6061-T6
QQ-A-700/8
SCALE 0.500



PREMIER AVIATION, INC.
2621 Aviation Parkway, Grand Prairie, Texas 75052
D10SU8 B67-43001
SCALE 1:1
SHEET 15 OF 25

ORIGINAL

